CIGARETTE SPECIFICATION

CABARRUS COUNTY
MARLBORO MEDIUM 83MM REGULAR FTB
BRAND CODE-02700 (STD)

EFFECTIVE DATE: 12/18/95
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	12.0	MG/CIGT	11.5 - 12.4
TOBACCO ROD CIRCUM.	:	24.80	MM	TAR PER PUFF	:	1.40	MG/PUFF	1.33 - 1.47
TOBACCO ROD LENGTH	:	56.0	MM					
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	31.000	MM					
TOTAL R.T.D.	:	4.60	IN. H2O					
DILUTION TARGET	:	20.0 +/-	5.0 %					

TIPPING PAPER : 62MM X 3500M CK/WHT (LS) PPT KC 236M2 12-478-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO MEDIUM REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG2705 FILTER: B07058

2054436 78

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 33CU
: (10-774-A) TO 24CU (10-771-A) TO INCREASE TAR
: DELIVERY. NO WEIGHT CHANGE. OK TO MIX FINISHED
: CIGARETTES.

PREPARED BY : K. V. SMITH
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APPROVED BY: Janice M Busic

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